

Work Order ID 126710

126710

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Monday, November 24, 2014 8:03:05 AM

Item ID: D3558-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Gasket Center Fwd
 Start Date: 11/24/2014 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 11/24/2014 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 14-11-24 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3558	Rev B								

100 0.00
 100 FLOW WATER JET (12) DE 14/11/25
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D3558 Dwg Rev: B Prog Rev: B 2-
 Deburr if necessary

110 0.00
 110 QC2- Inspect parts off machine FAI/FAIB (12) DE 14/11/25
 QC Memo 0.00
 Quality Control

120 0.00
 120 QC8- Inspect parts - second check (12)
 QC Memo 0.00
 Quality Control

DAS
38
9-89

NOV 26 2014

2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>FP-001</u>	0.00							
130									
Packaging	Memo	0.00				X12	d	11/24/2014	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/21/2014
 4-11-27

Picklist Print

Monday, November 24, 2014 8:03:10 AM

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Work Order ID: 126710

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Parent Item: D3558-3

D3558-3

Parent Item Name: Gasket Center Fwd

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 06-12-15 JLM
Ets Rev:B Rev B dwg 07-12-06 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

807.9351

0.7522

7

MNEO60S 063

**

Dec 14/11/25

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

GA

2

M128339

2

MAT052

805.9351

M126546

2.3

M128339

151.6341

13

M130840

652.001

DART AEROSPACE LTD		Work Order:	126710
Description: Gasket		Part Number:	D3558-3
Inspection Dwg: D3558 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

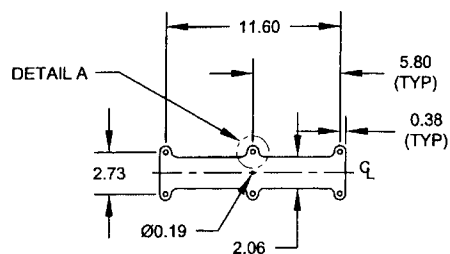
☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	Ø .191	✓		V: DC-02	
0.30	+/-0.030	.303	✓		Tape	
0.30	+/-0.030	.303	✓			
0.38	+/-0.030	.38	✓			
2.73	+/-0.030	2.73	✓			
2.06	+/-0.030	2.06	✓			
5.63	+/-0.030	5.63	✓			
33.75	+/-0.030	33.75	✓			
36.13	+/-0.030	36.13	✓			

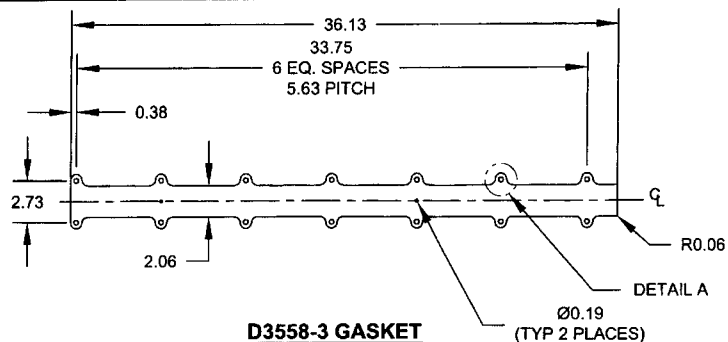
DAS

Measured by: <i>DC</i>	Audited by: <i>38</i>	Prototype Approval:	N/A
Date: 14/11/25	Date: 10/2/2017	Date:	N/A

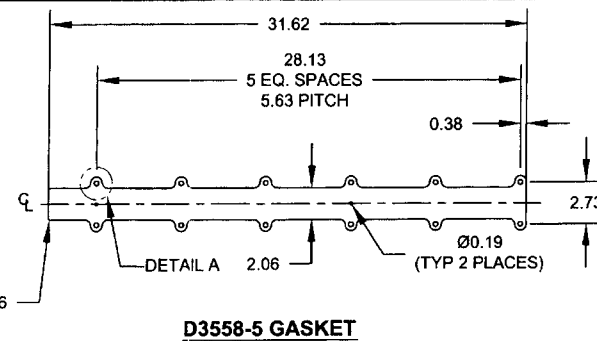
Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	
B	08.04.17	Dimensions updated per Dwg Rev B	KJ/DD	



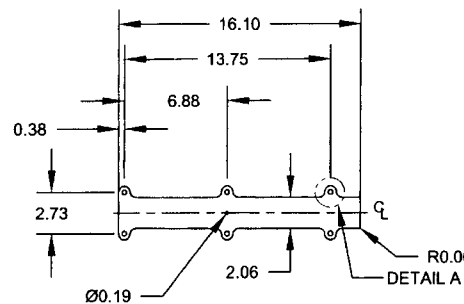
D3558-1 GASKET



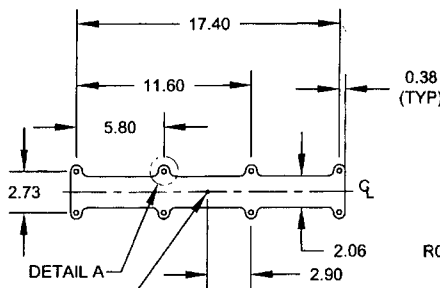
D3558-3 GASKET



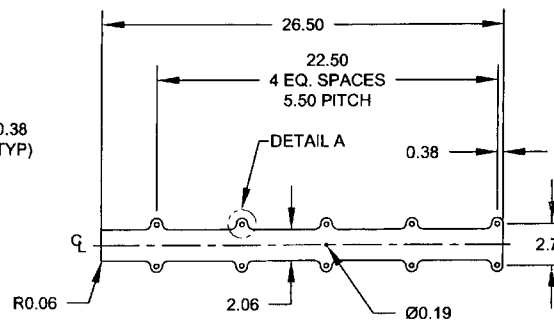
D3558-5 GASKET



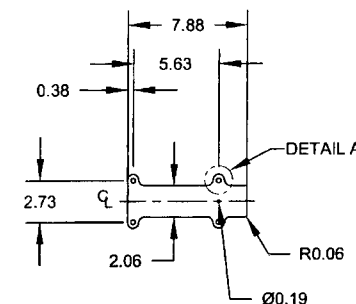
D3558-7 GASKET



D3558-9 GASKET

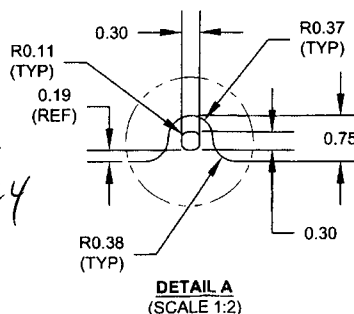


D3558-11 GASKET



D3558-13 GASKET

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 126710ML5
14-11-24



DETAIL A
(SCALE 1:2)

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEW60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3558-1 - 0.09 lbs, D3558-3 - 0.26 lbs, D3558-5 - 0.23 lbs, D3558-7 - 0.12 lbs, D3558-9 - 0.13 lbs, D3558-11 - 0.19 lbs, D3558-13 - 0.06 lbs

RELEASED
07-11-16

B	ADD -9/11-13 UPDATE DRAWING FORMAT	PH	07.04.20
A	NEW ISSUE	PH	06.09.15
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.04.20		
DART AEROSPACE USA, INC PORT HADLOCK, WA DRAWING NO. D3558 TITLE GASKET REV. B SHEET 1 OF 1 SCALE 1:8 COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

